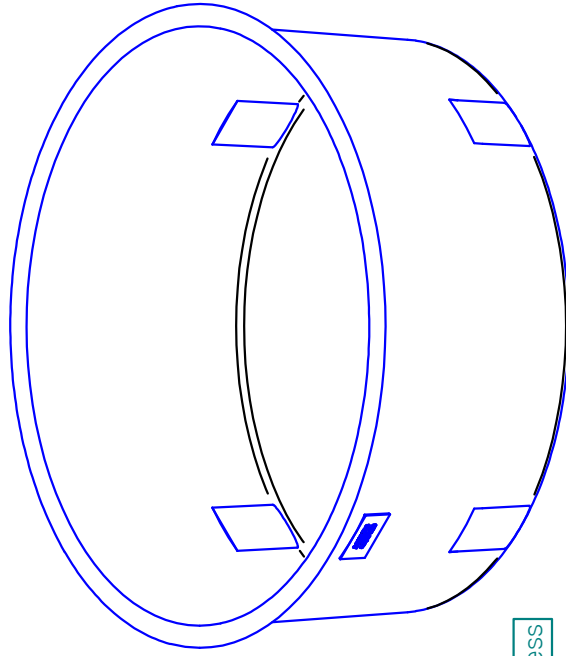


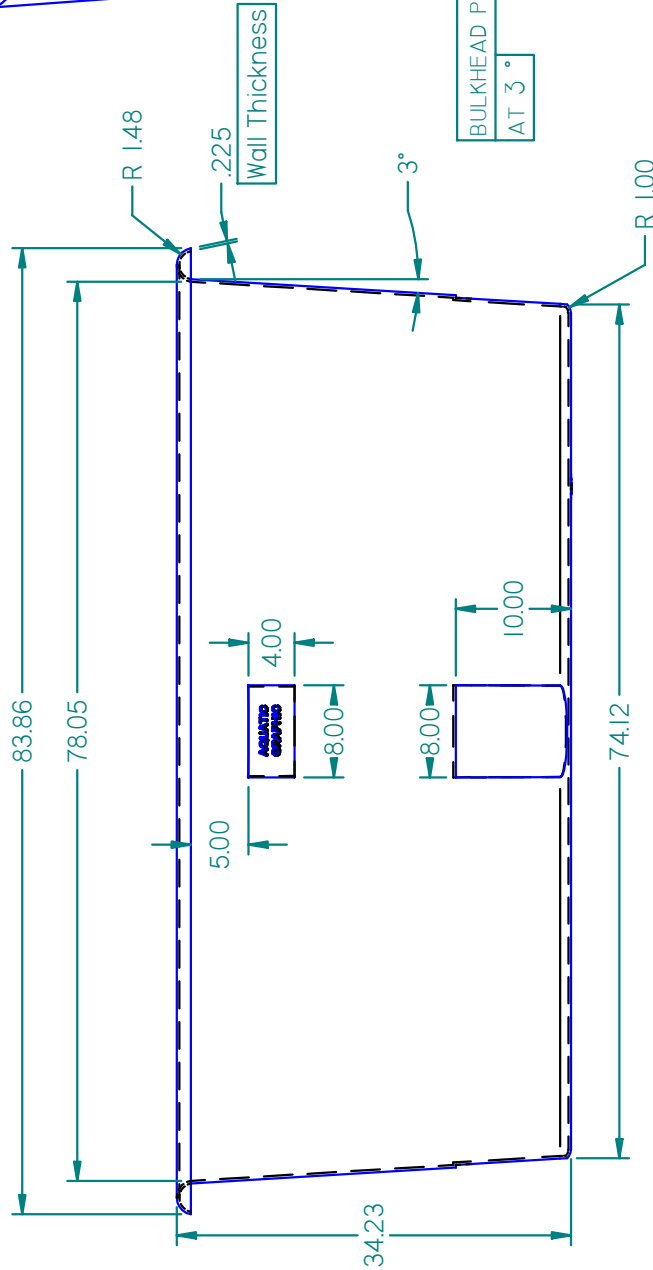
REVISION HISTORY

REV	DESCRIPTION	DATE	APPROVED
1	INCREASED DRAFT ANGLE FROM 2 TO 3 DEGREES	2/11/04	

RELEASED FOR PRODUCTION 2/13/04



ISO View



Front View

BULKHEAD PAD REMAINS AT 3°

Tank Capacity: 650 Gallons	
NAME	DATE
DRAWN Michael	2/19/2004
CHECKED	
ENG APPR	
MGR APPR	

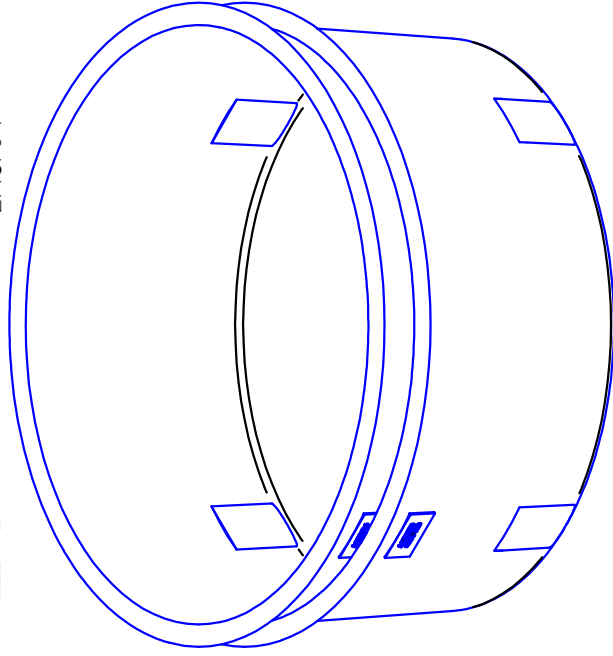
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES ANGLES ±0.5°
2 PL ±0.125" 3 PL ±0.060"

TITLE: 650 Gallon Open Top	
SIZE: A	REV
MATERIAL: LMDPE (114) Blue	
FILE NAME: WT650.dft	
PART #: 501650	WEIGHT: 100.43 lbm
SHEET 1 OF 3	

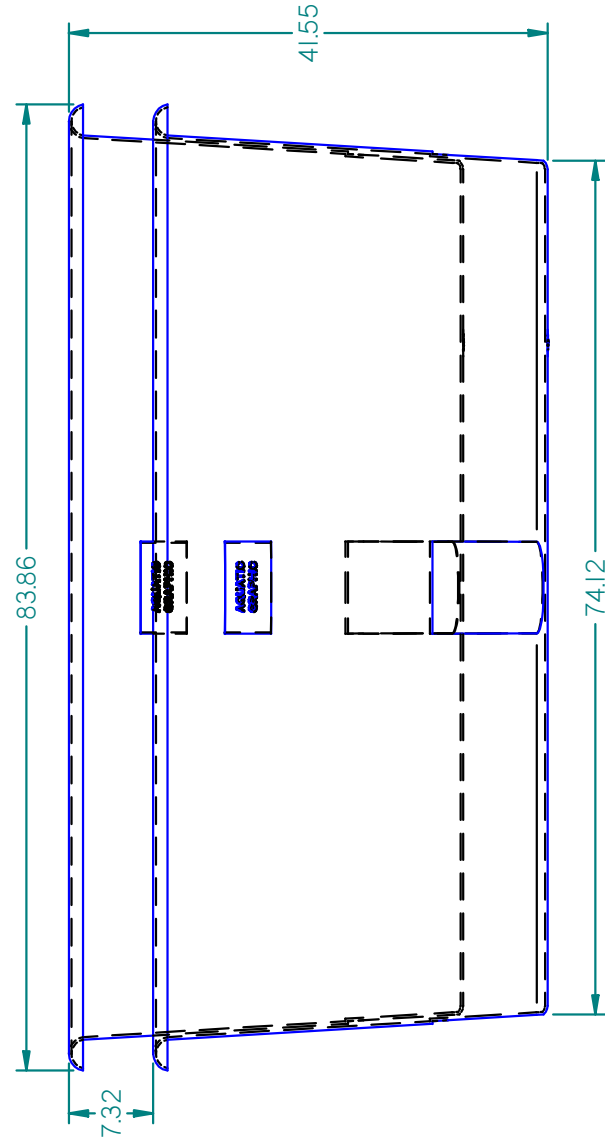
REVISION HISTORY

REV	DESCRIPTION	DATE	APPROVED
1	INCREASED DRAFT ANGLE FROM 2 TO 3 DEGREES RELEASED FOR PRODUCTION	2/11/04 2/13/04	

RELEASED FOR PRODUCTION 2/13/04



ISO View Nest



Nesting View

Tank Capacity: 650 Gallons	
NAME	DATE
DRAWN: Michael	2/19/2004
CHECKED:	
ENG APPR:	
MGR APPR:	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES ANGLES ±0.5° 2 PL ±0.125" 3 PL ±0.060"	

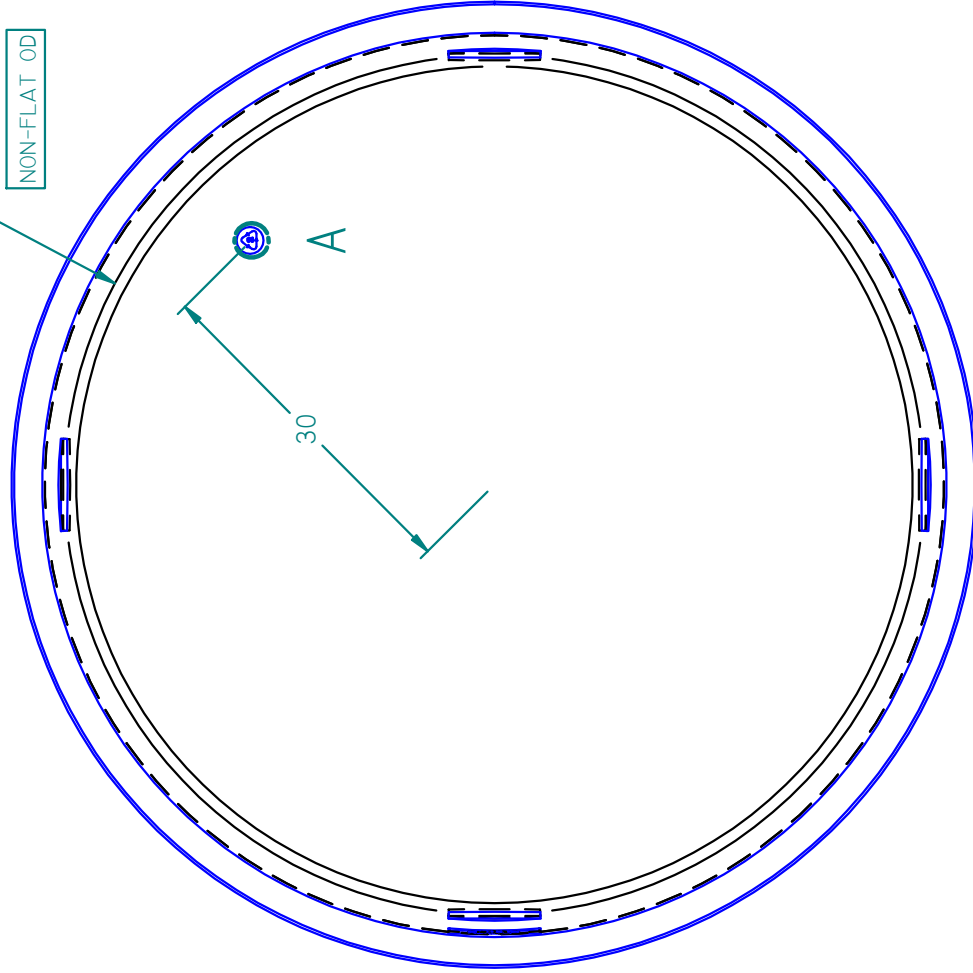
TITLE: 650 Gallon Open Top	
SIZE: A	MATERIAL: LMDPE (114) Blue
REV:	
FILE NAME: WT650.dft	
PART #: 501650	WEIGHT: 100.43 lbm
SHEET 2 OF 3	

REVISION HISTORY

REV	DESCRIPTION	DATE	APPROVED
1	INCREASED DRAFT ANGLE FROM 2 TO 3 DEGREES	2/11/04	

RELEASED FOR PRODUCTION 2/13/04

R 37.31
NON-FLAT OD



HDPE
#2 Recycle Logo



DETAIL A

Note: Recycle logo placement not critical, cannot be on center

Bottom View

Tank Capacity: 650 Gallons	
NAME	DATE
DRAWN Michael	2/19/2004
CHECKED	
ENG APPR	
MGR APPR	

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
ANGLES ±0.5°
2 PL ±0.125" 3 PL ±0.060"

TITLE 650 Gallon Open Top
SIZE A
MATERIAL: LMDPE (114) Blue
REV

FILE NAME: WT650.dft

PART #: 501650 WEIGHT: 100.43 lbm

SHEET 3 OF 3